

Ampreg and Prime Resin Systems with 3X Standard Hardeners

Mix Ratio Reference Chart



For help and advice please contact technical.support@gurit.com

MIXED WEIGHT

Required mixed weight below & resin / hardener quantity to the right

Mixed (grams)
100
150
200
250
300
350
400
450
500
550
600
650
700
750
800
850
900
950
1,000
1,050
2,500
5,000
7,500
10,000

AMPREG 30 & 31

Mix Ratio
(by weight)

Resin: 100 parts
Hardener: 26 parts

Resin (grams)	Ampreg 3X Fast – Extra Slow Hardeners (grams)
79	21
119	31
159	41
198	52
238	62
278	72
317	83
357	93
397	103
437	113
476	124
516	134
556	144
595	155
635	165
675	175
714	186
754	196
794	206
833	217
1,984	516
3,968	1,032
5,952	1,548
7,937	2,063

AMPREG 36 & PRIME 37

Mix Ratio
(by weight)

Resin: 100 parts
Hardener: 29 parts

Resin (grams)	Ampreg 3X Fast – Extra Slow Hardeners (grams)
78	22
116	34
155	45
194	56
233	67
271	79
310	90
349	101
388	112
426	124
465	135
504	146
543	157
581	169
620	180
659	191
698	202
736	214
775	225
814	236
1938	562
3876	1124
5814	1686
7752	2248

PRIME 38

Mix Ratio
(by weight)

Resin: 100 parts
Hardener: 24 parts

Resin (grams)	Prime High Tg Hardener (grams)
81	19
121	29
161	39
202	48
242	58
282	68
323	77
363	87
403	97
444	106
484	116
524	126
565	135
605	145
645	155
685	165
726	174
766	184
806	194
847	203
2016	484
4032	968
6048	1452
8065	1935

Laminating Mix Station Record & Sign-off Sheet

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Project / Part:

Date:

Product information

Resin:

Batch Number:

Expiry Date:

Hardener:

Batch Number:

Expiry Date:

Material Quantities

Resin Quantity:

Hardener Quantity:

Mixed Quantity:

Ambient Conditions

Temperature:

°C

Humidity:

%

Mixing Record

Start Time:

End Time:

Mixed By:

Lamination Record

Start Time:

End Time:

Laminated By:

Additional Information

Comments:

Observations:

Excess Material: